












Date: Thursday, 17/07/2008 1:58:29 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 40603		
Estimate Number	: 13423		
P.O. Number	:	Part Number	: PB6743001141
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.22
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40503	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>mf 08-07-17</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6TS1000W125	6061T6 SQ TUBE 1.00 x 1.00 x .125w	
			
Comment: Qty.: 0.9680 f(s)/Unit Total : 9.6800 f(s) 6061T6 SQ TUBE 1.00X.125 batch: <u>M18600</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- make a 0.090" chamfer on both ends of tube 3- deburr			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <u>S09/4/17 @</u>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>W/A</u>			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE <u>08/7/18</u>			
Job Completion 